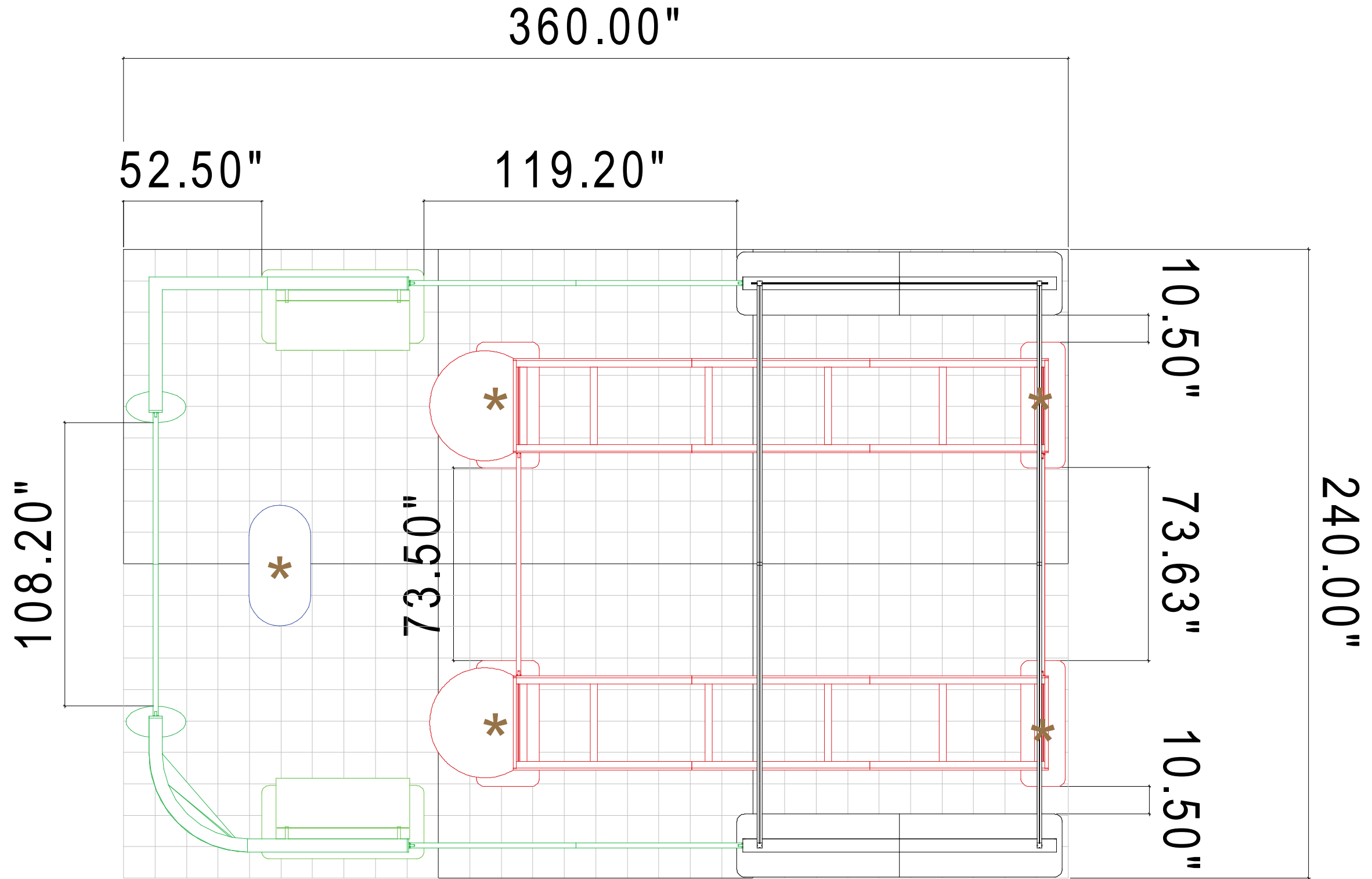


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



\* = Indicates Electrical Outlet

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# euro It | HYBRIDS

## Using Your Setup Instructions

The Euro LT Hybrids Setup Instructions are created specifically for your configuration. They are laid out sequentially in levels, including exploded views, and a logical series of detailed steps to assemble the main structure and components. We encourage you to study the instructions **before** attempting to assemble your exhibit.

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in RED). This is VERY IMPORTANT.

## Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts, countertops, or panels use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

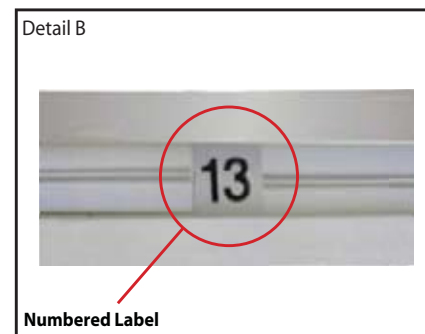
## General Setup Instructions for Extrusion System



Most exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.



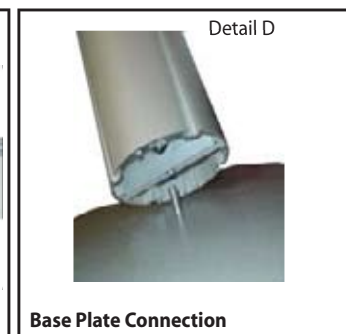
Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.



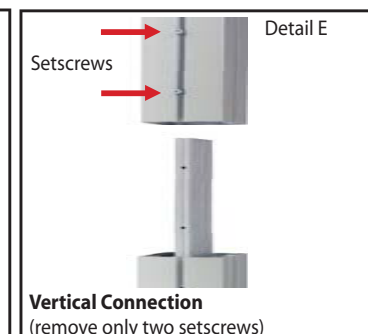
Each extrusion contains a numbered label which corresponds with setup instructions. The label is located within a groove of the extrusion (when possible). With extrusion components the labels contain Black numbers unless otherwise specified.



Remove only (1) setscrew when disassembling. Replace setscrew in extrusion after assembling it. Before packing, replace setscrew in extrusion to avoid losing it.

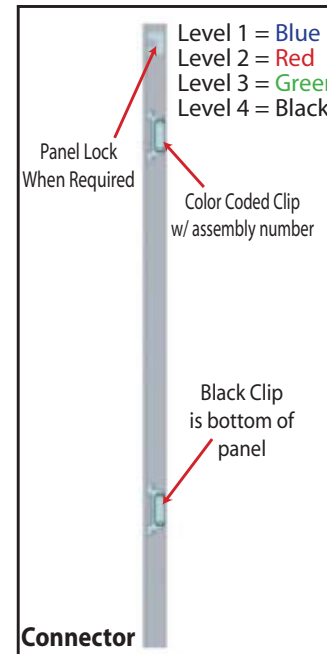


Attach base plate to round or square vertical extrusion using the bolt provided. Be careful not to strip the threads.

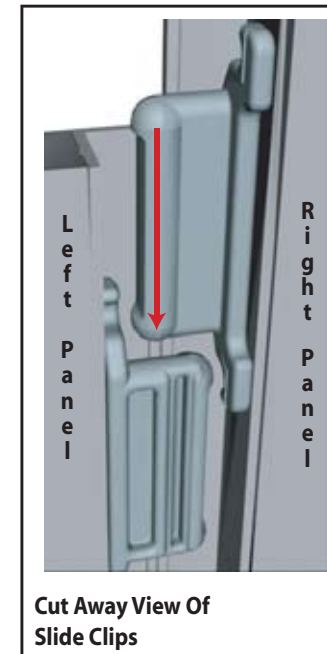


When vertical extrusions are packed in portable cases rather than crates or tubs, they must be broken down into smaller section which then require assembly.

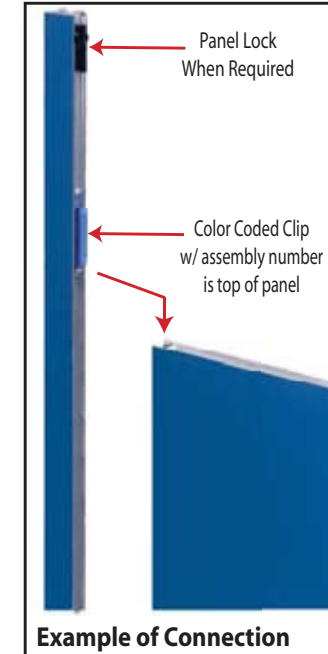
Remove only (2) setscrews when disassembling. Replace setscrews in extrusion after assembling it. Before packing, replace setscrews in extrusion to avoid losing them.



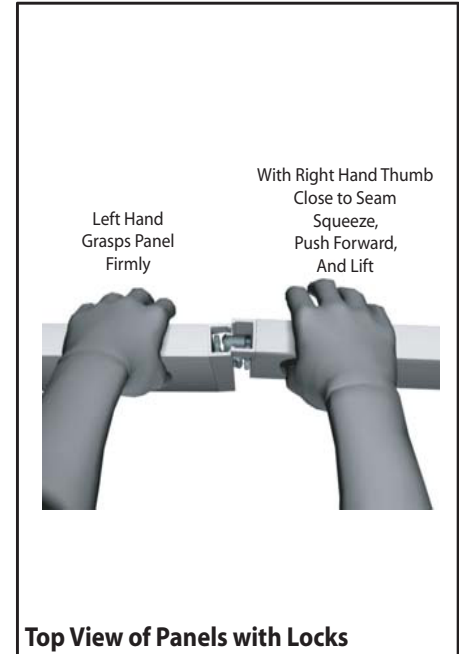
Each component has 2 clips, the lower clip is ALWAYS black. The top clip is color coded to distinguish which level. The color coded clip also contains the numbered label.



Components connect together by aligning them and sliding downward connecting clips together.



Configurations are assembled from left to right, usually starting with #1 and following the numbered sequence.

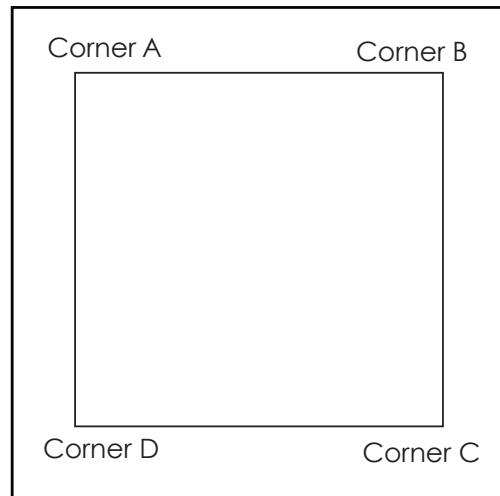


The first level of components contain panel locks that are located at the top of the panel for extra stability and seamless connection. When disassembling panels twist top connection slightly and lift right panel upward.

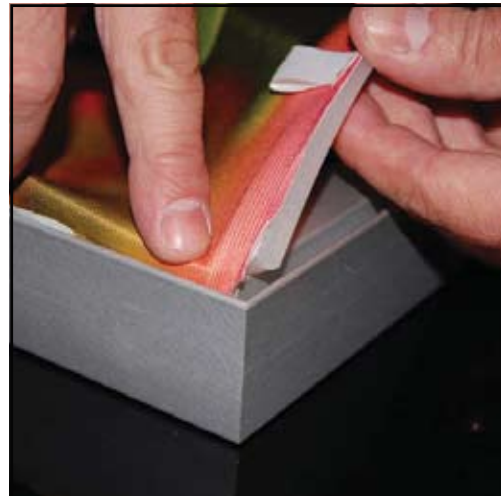
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

# SEG Graphic Installation

## Graphic: To Ensure Proper Fit



It is important to first insert graphic into each alternater corner then to the sides of the frame.  
If this is not done, graphic will not fit into the frame correctly.



**Step 1**  
Insert corner A.  
Turn edge of graphic so silicon welt is perpendicular to face of graphic.  
Insert narrow side of welt with fabric to outside into the channel.  
Repeat for other side of this corner.

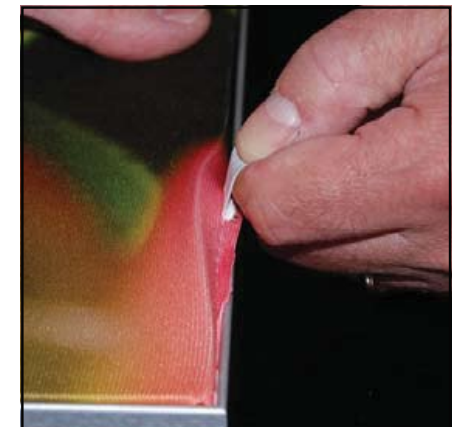


**Step 2**  
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner corner D, to complete the installation of the corners.



**Step 3**  
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

## Graphic Removal



To remove the graphic from the frame, locate the fabric pull tab.  
Gently pull up on the tab to remove the fabric.

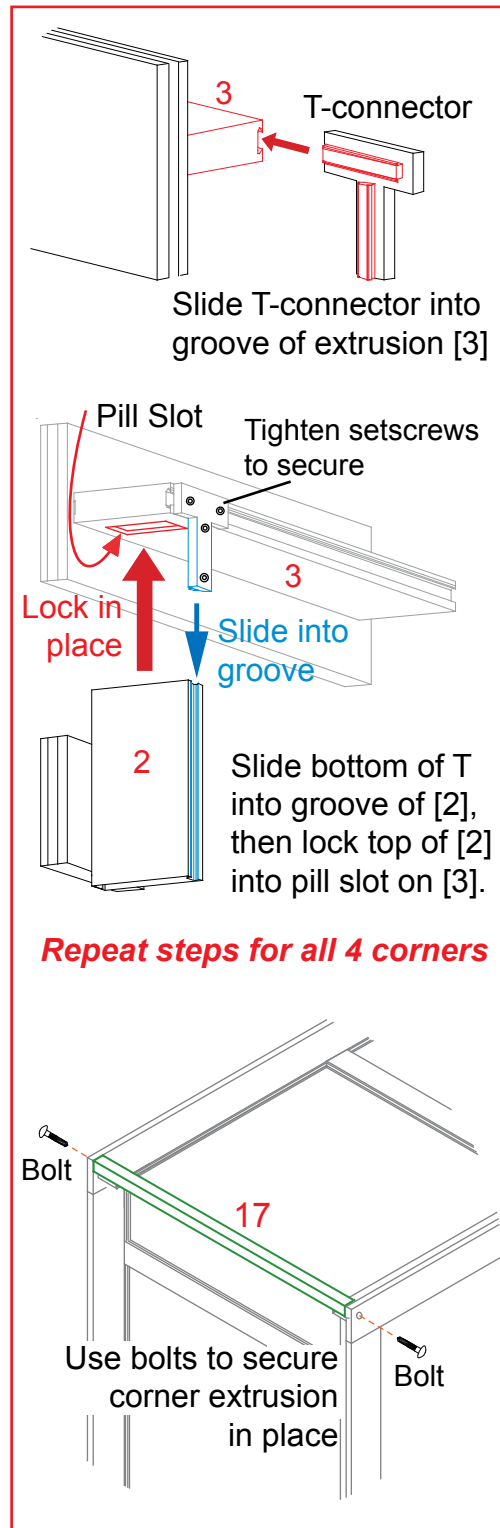
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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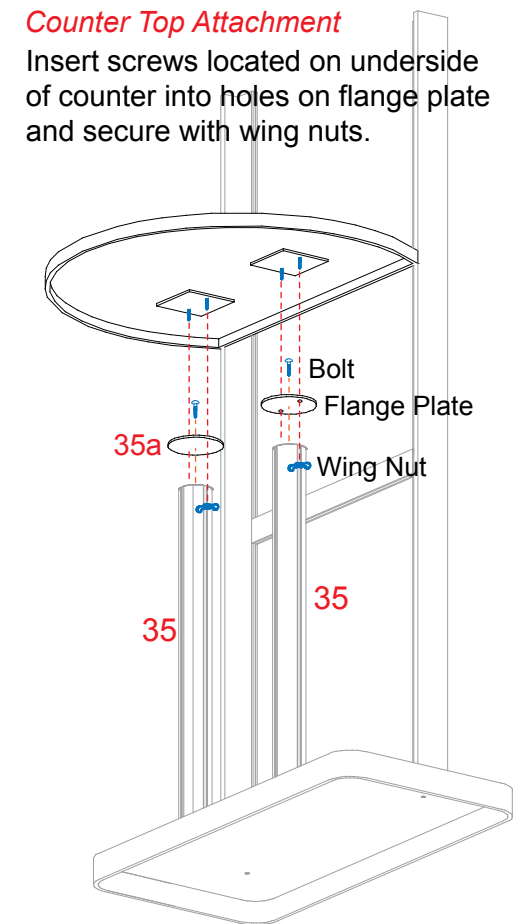
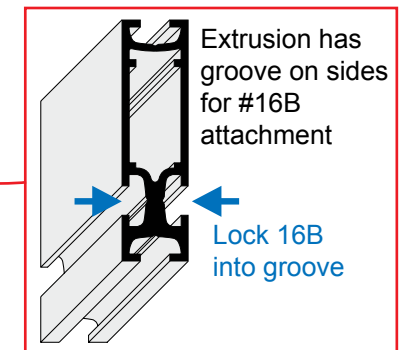
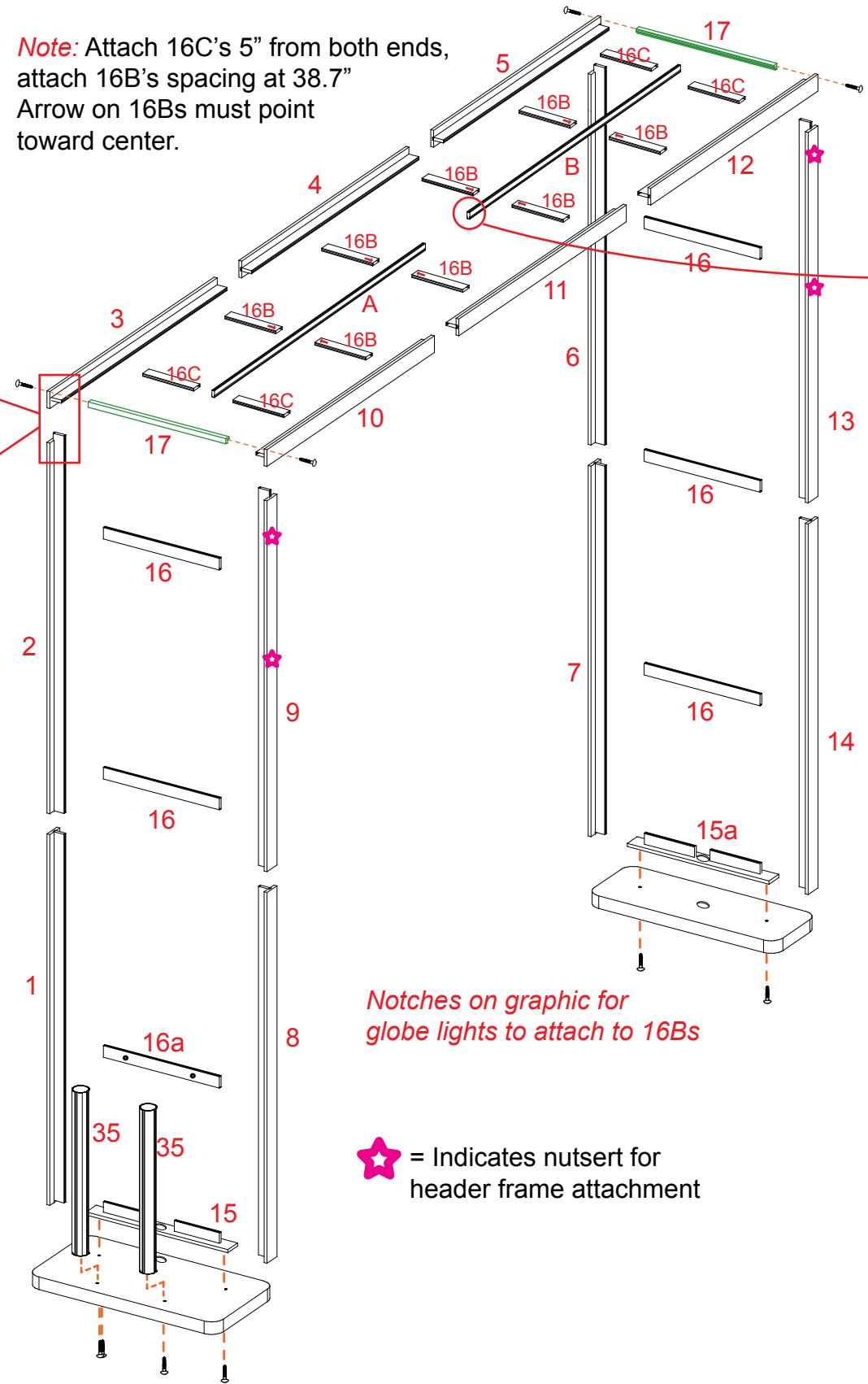
Item	Qty.	Description
1	1	88.5" Vertical Piece
2	1	90.108" Vertical Piece
3	1	68" Horizontal Piece
4	1	68" Horizontal Piece
5	1	68" Horizontal Piece
6	1	90.108" Vertical Piece
7	1	88.5" Vertical Piece
8	1	88.5" Vertical Piece
9	1	90.108" Vertical Piece
10	1	68" Horizontal Piece
11	1	68" Horizontal Piece
12	1	68" Horizontal Piece
13	1	90.108" Vertical Piece
14	1	88.5" Vertical Piece
15/15a	2	36" Horizontal Piece
16/16a	5/1	29.488" Horizontal Extrusion
16B/16C	12	14.37" Horizontal Extrusion
17	2	35" Horizontal Extrusion
35	2	39" Round Extrusion

Steps:

- 1) Attach verticals [35] and horizontals [15 and 15a] to base plates.
- 2) Connect vertical pieces together.
- 3) Lock vertical assemblies on both ends of horizontals [15], then attach horizontals [16 and 16a] between verticals as shown.
- 4) Connect horizontal pieces together [3 thru 5 and 10 thru 12 and A to B].
- 5) Connect cross bars [16B] between horizontal assemblies and [A/B].
- 6) Attach corner extrusions [17] to both ends of assembled frame from previous step using bolts.
- 7) Lock assembled frame on top of vertical assemblies as shown, see connection details.
- 8) Apply graphics to assembled tower.
- 9) Attach globe lights to horizontals [16B].



**Note:** Attach 16C's 5" from both ends, attach 16B's spacing at 38.7" Arrow on 16B's must point toward center.



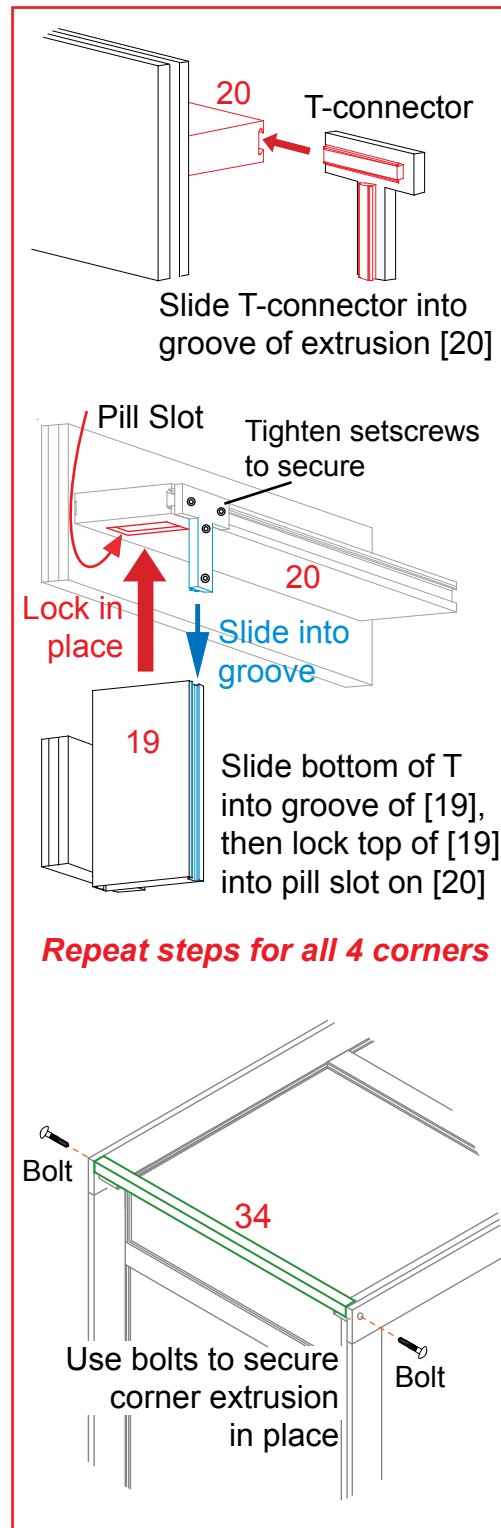
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

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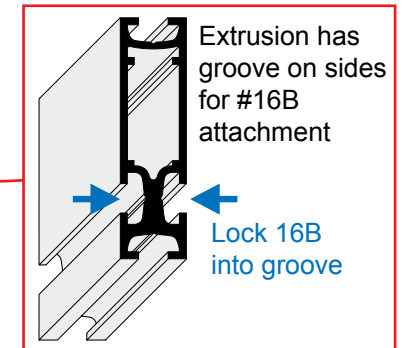
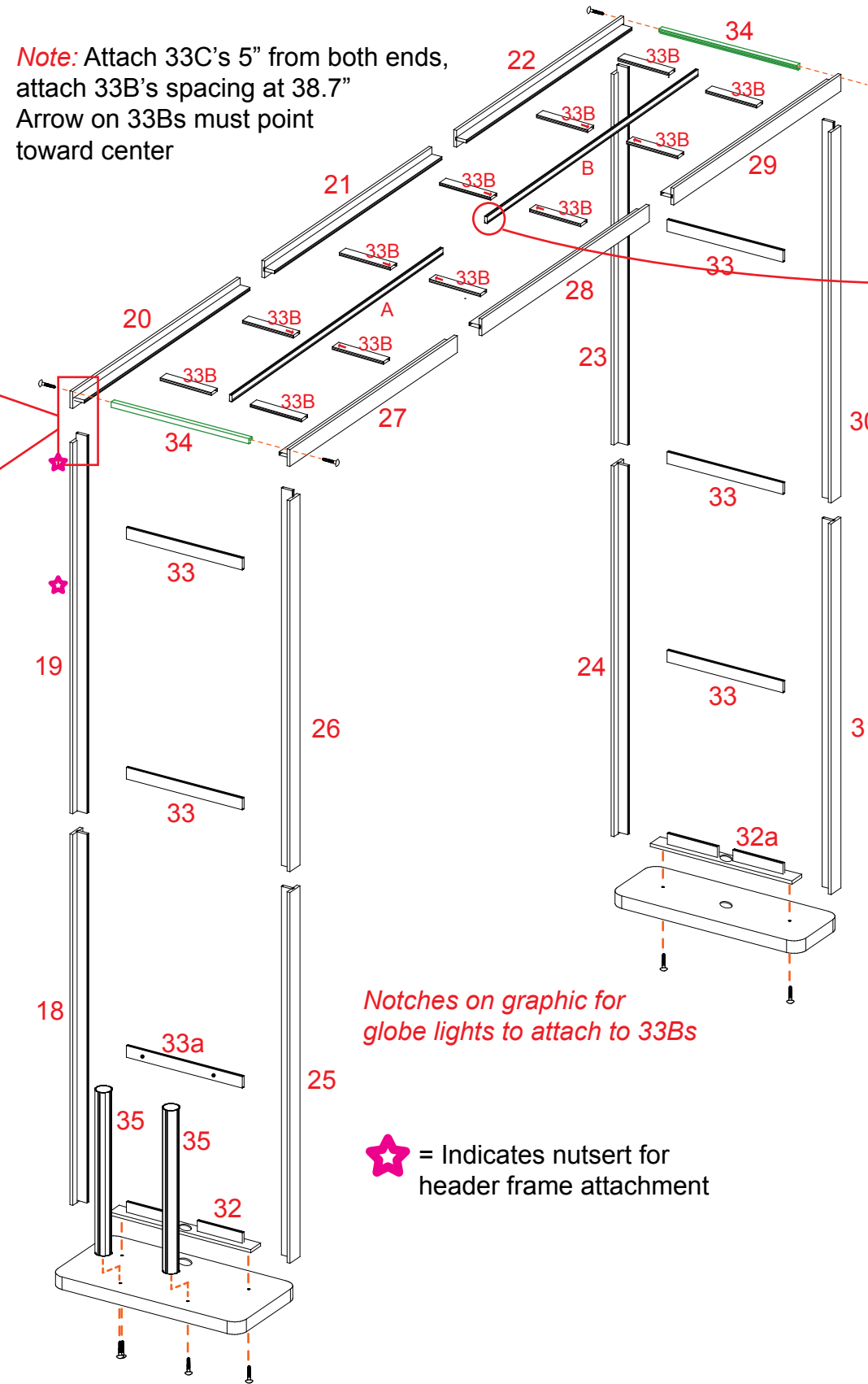
Item	Qty.	Description
18	1	88.5" h Vertical Piece
19	1	90.108" h Vertical Piece
20	1	68" w Horizontal Piece
21	1	68" w Horizontal Piece
22	1	68" w Horizontal Piece
23	1	90.108" h Vertical Piece
24	1	88.5" h Vertical Piece
25	1	88.5" h Vertical Piece
26	1	90.108" h Vertical Piece
27	1	68" w Horizontal Piece
28	1	68" w Horizontal Piece
29	1	68" w Horizontal Piece
30	1	90.108" h Vertical Piece
31	1	88.5" h Vertical Piece
32/32a	2	36" w Horizontal Piece
33/33A	5/1	29.488" w Horizontal Extrusion
33B/33C	12	14.37" w Horizontal Extrusion
34	2	35" w Horizontal Extrusion
35	2	39" h Round Extrusion

Steps:

- 1) Attach verticals [35] and horizontals [32 and 32a] to base plates.
- 2) Connect vertical pieces together.
- 3) Lock vertical assemblies on both ends of horizontals [32], then attach horizontals [33 and 33a] between verticals.
- 4) Connect horizontal pieces together [20 thru 22 and 27 thru 29 and A to B].
- 5) Connect cross bars [33b] between horizontal assemblies and [A/B] as shown.
- 6) Attach corner extrusions [34] to both ends of assembled frame from previous step using bolts.
- 7) Lock assembled frame on top of vertical assemblies as shown, see connection details.
- 8) Apply SEG graphics on assembled towers.
- 9) Attach globe lights to horizontals [33B].

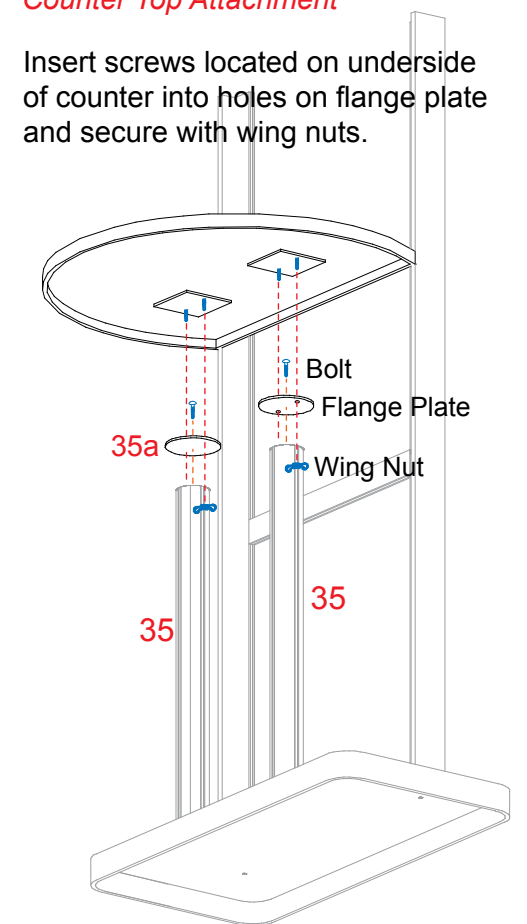


Note: Attach 33C's 5" from both ends, attach 33B's spacing at 38.7" Arrow on 33Bs must point toward center



Counter Top Attachment

Insert screws located on underside of counter into holes on flange plate and secure with wing nuts.



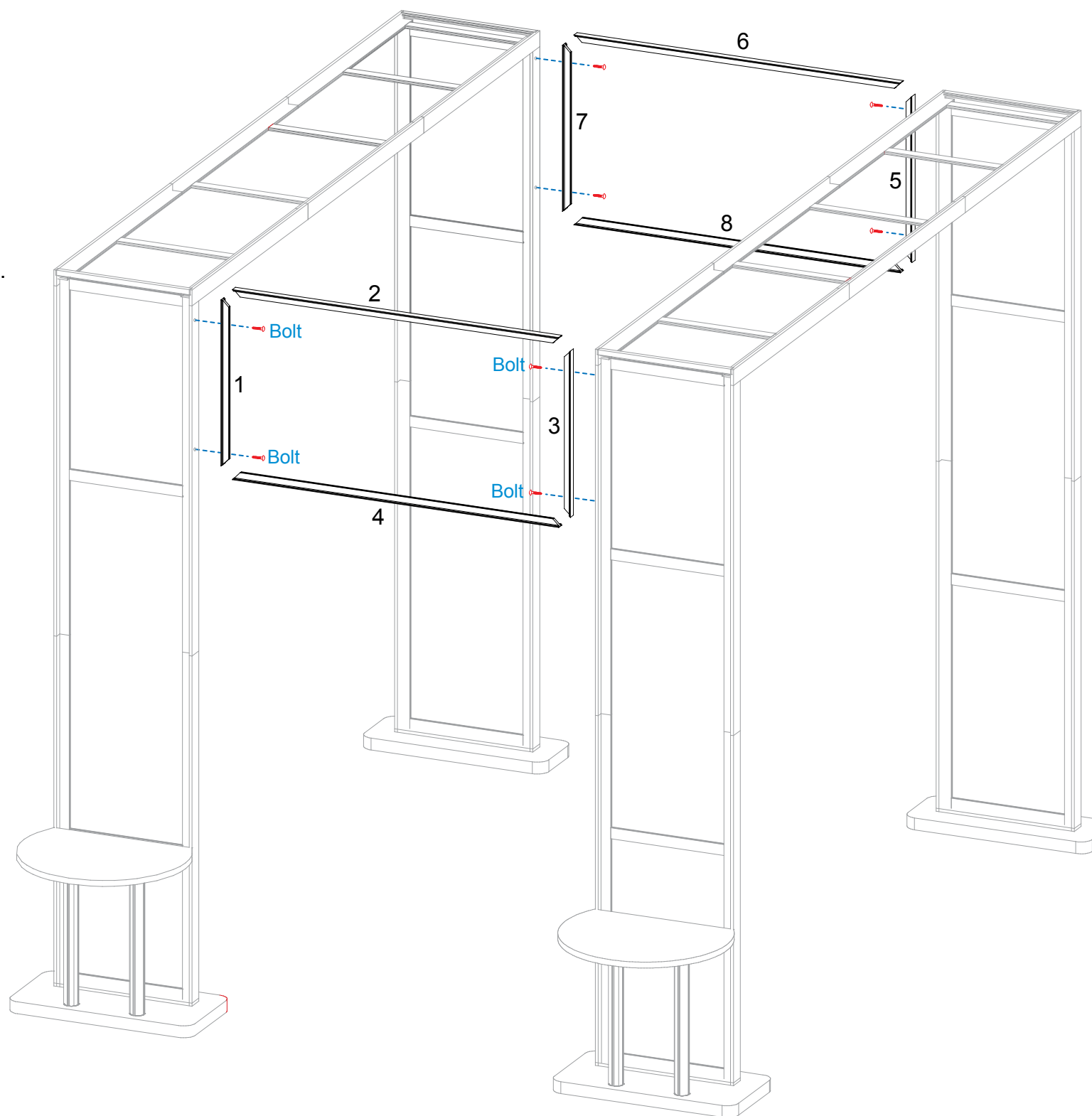
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Item	Qty.	Description
1	1	42" w TSP Extrusion
2	1	85" h TSP Extrusion
3	1	42" w TSP Extrusion
4	1	85" h TSP Extrusion
5	1	42" w TSP Extrusion
6	1	85" h TSP Extrusion
7	1	42" w TSP Extrusion
8	1	85" h TSP Extrusion

Steps:

- 1) Assemble TSP extrusions together in numerical order.
- 2) Connect assembled frames between assembled towers as shown.
- 3) Apply SEG graphics to assembled frames.



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

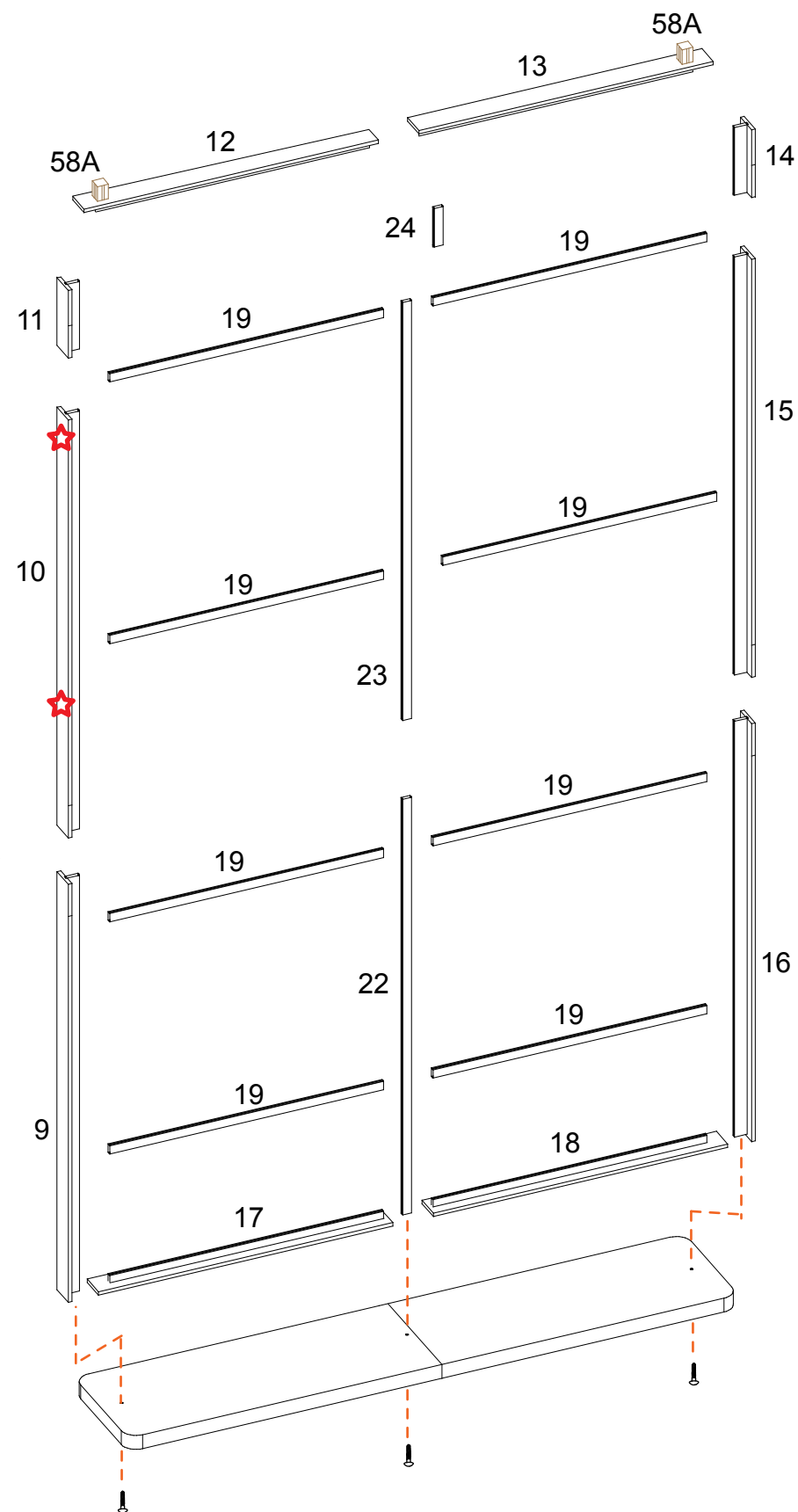
866.652.2100

Item	Qty.	Description
9	1	90.25"h Vertical Piece
10	1	90.25"h Vertical Piece
11	1	11.5"h Vertical Piece
12	1	59.75"w Horizontal Piece
13	1	59.75"w Horizontal Piece
14	1	11.5"h Vertical Piece
15	1	90.25"h Vertical Piece
16	1	90.25"h Vertical Piece
17	1	59.75"w Horizontal Piece
18	1	59.75"w Horizontal Piece
19	8	55.598"w Horizontal Extrusion
22	1	89.75"h Vertical Extrusion
23	1	90.25"h Vertical Extrusion
24	1	7"w Vertical Extrusion
58A	2	Connectors - Permanently attached to horizontal

Steps:

- 1) Assemble the frame pieces together lying on ground
- 2) then attach SEG graphics on both sides of assembled frame.
- 3) Attach base to bottom of assembled frame, then lift upright.


★ = Indicates nutsert for header frame attachment



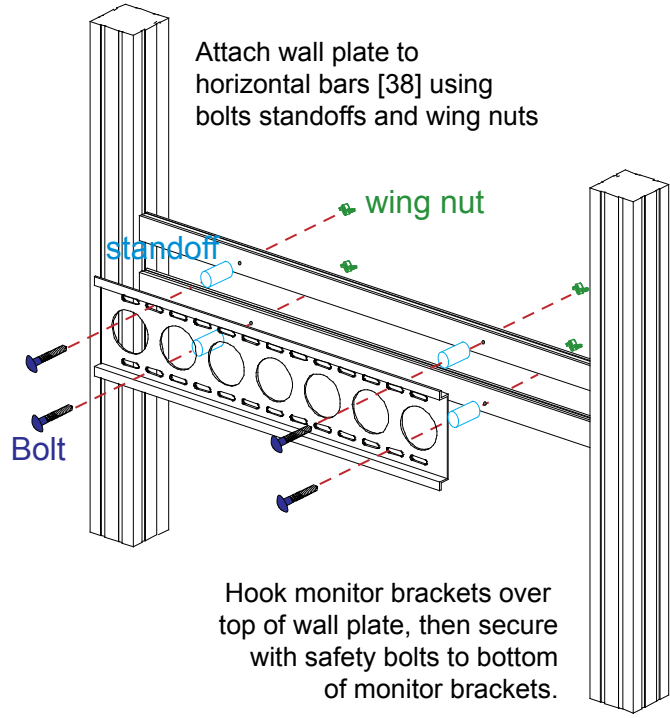
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Item	Qty.	Description
25	1	75.1667" h Vertical Piece
26	1	75.1667" h Vertical Piece
27	1	41.36" h Vertical Piece
29	1	59.75" w Horizontal Piece
30	1	59.75" w Horizontal Piece
32	1	41.36" h Vertical Piece
33	1	75.1667" h Vertical Piece
34	1	75.1667" h Vertical Piece
35	1	59.75" w Horizontal Piece
36	1	59.75" w Horizontal Piece
37	2	80" h Square Vertical Extrusion
38	2	61.862" w Horizontal Extrusion
39	1	61.862" w Horizontal Extrusion
40	4	22" w Horizontal Extrusion
41	2	56.494" w Horizontal Extrusion
42	2	56.494" w Horizontal Extrusion
43	3	47.251" h Vertical Extrusion
43A	1	12.125" h Vertical Extrusion
57A	2	Connector - Permanently attached to horizontal

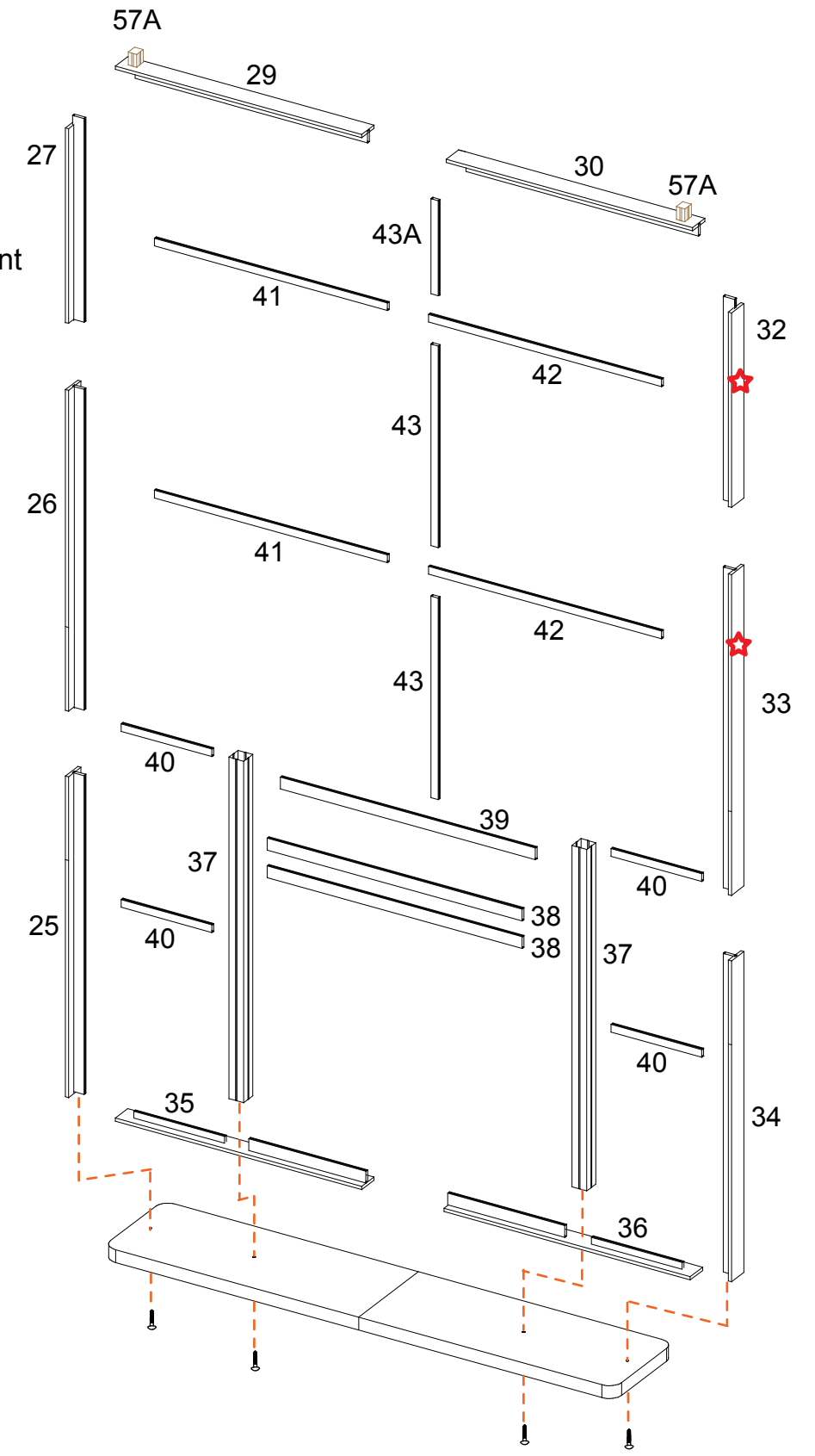
 = Indicates nutsert for header frame attachment

**Monitor Mount Attachment**



**Steps:**

- 1) Assemble the frame pieces together lying on ground
- 2) then attach SEG graphics on both sides of assembled frame.
- 3) Attach base to bottom of assembled frame, then lift upright.

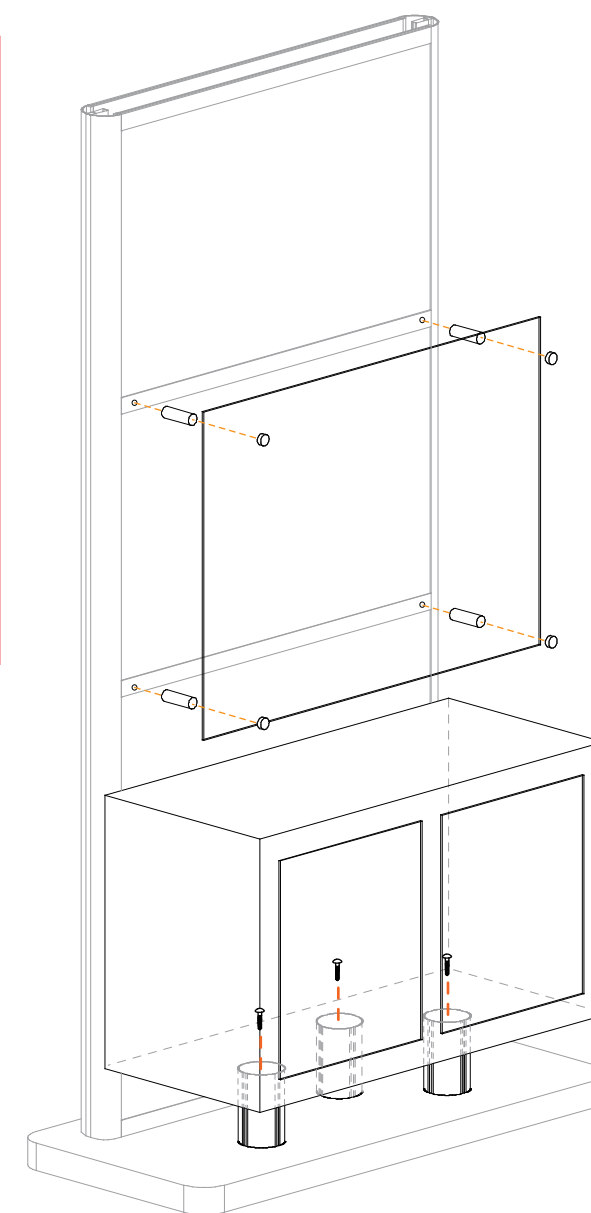
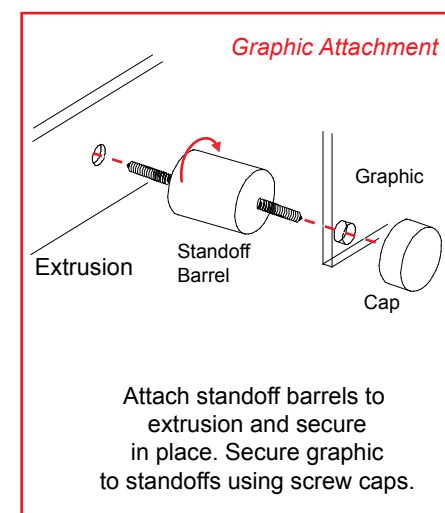
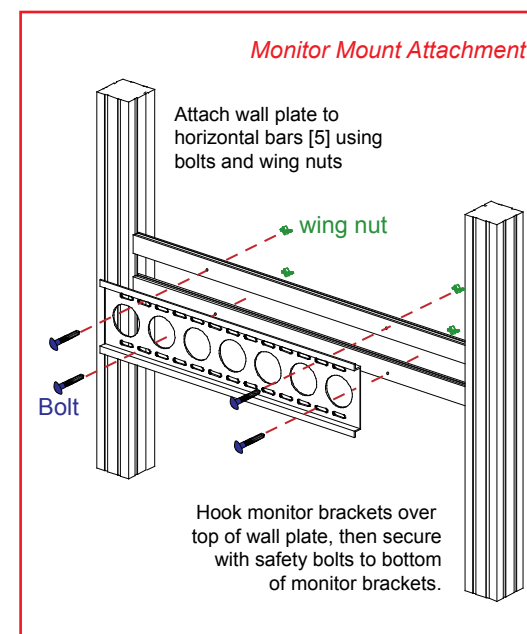
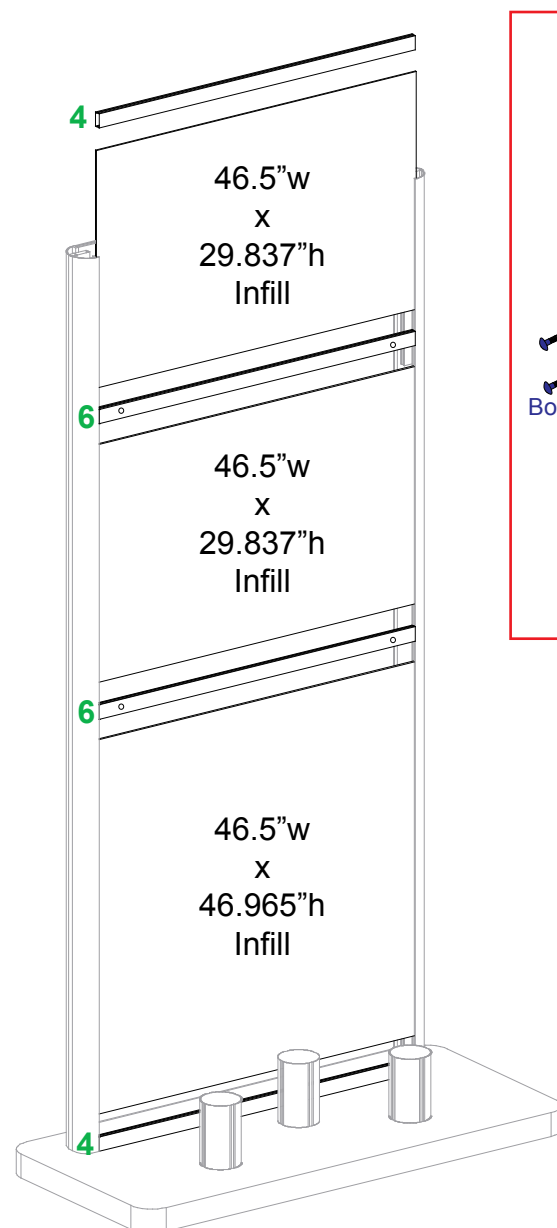
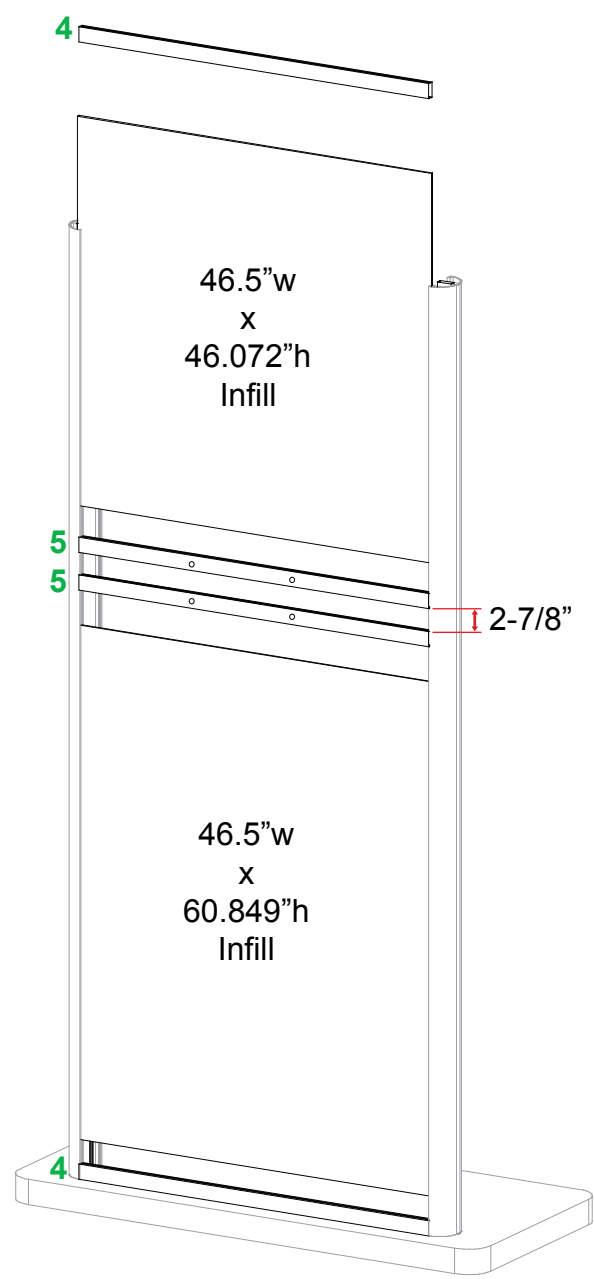
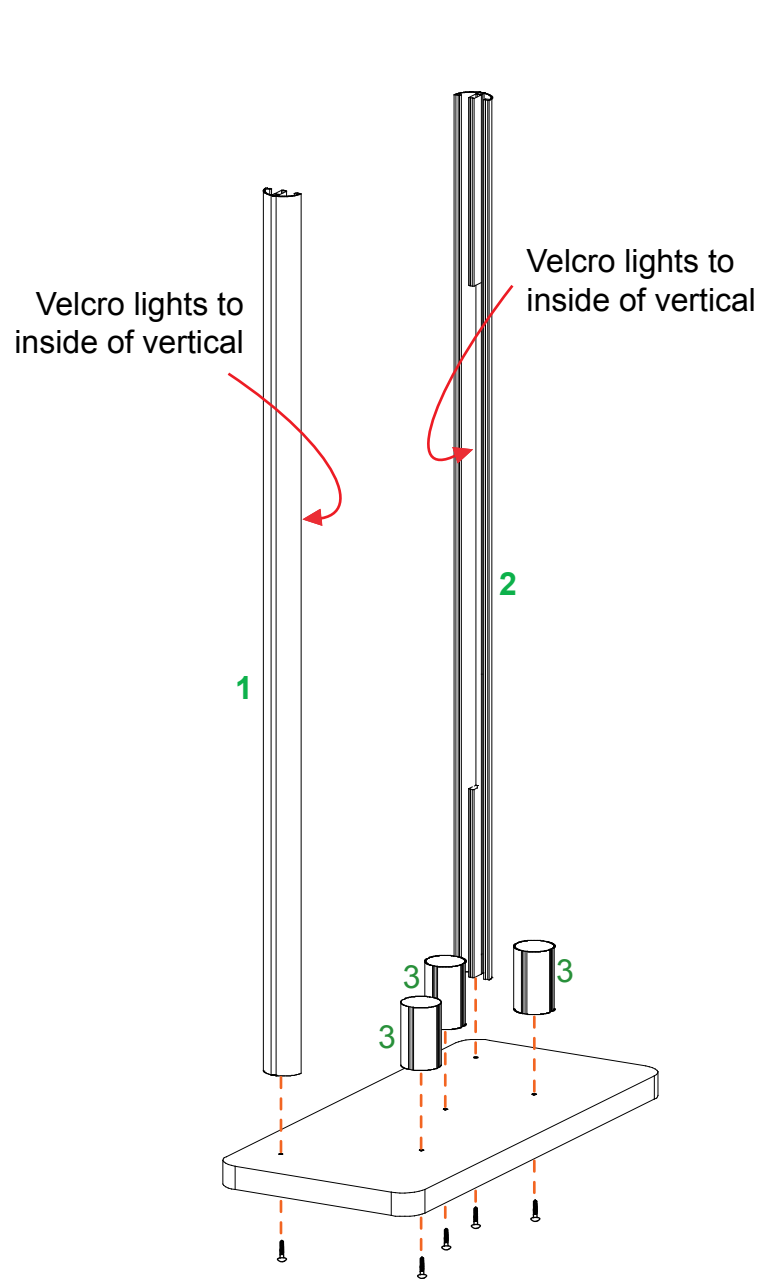


**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Item	Qty.	Description
1	1	112.25" h Half Round Extrusion
2	1	112.25" h Half Round Extrusion
3	2	8" h Vertical Extrusion
4	4	46" w Horizontal Extrusion
5	2	46" w Horizontal Extrusion
6	2	46" w Horizontal Extrusion

Steps:

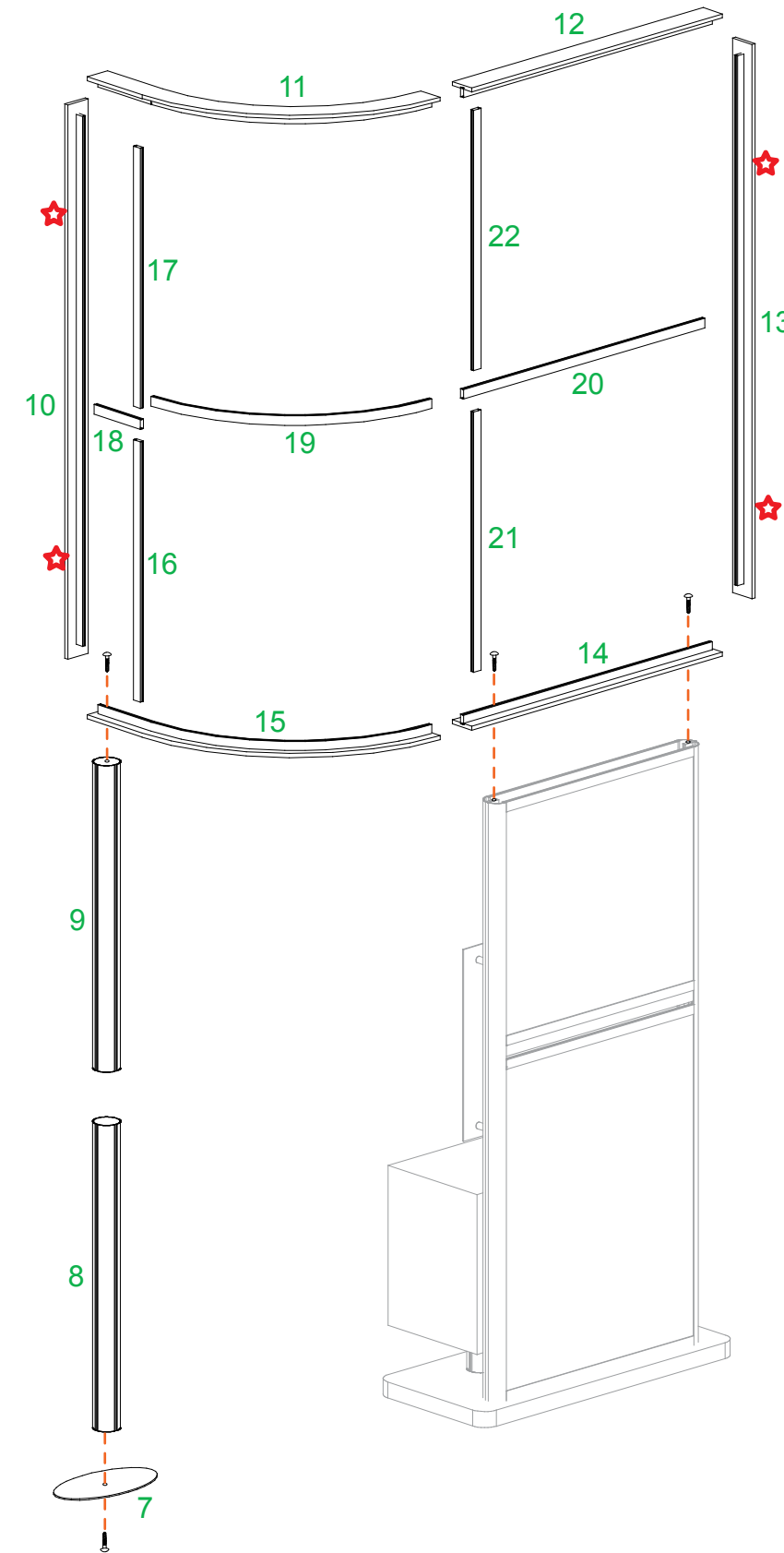
- 1) Attach vertical extrusions [1, 2 and 3] to base.
- 2) Install lights in place.
- 3) Attach horizontal extrusions between vertical, placing infills where indicated.  
Note: Set upper horizontal [4] to be flush with top of vertical extrusions.
- 4) Attach cabinet box to top of verticals [3], then secure using bolts.
- 5) Attach graphic to horizontals [6] using standoff barrels and caps.



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Item	Qty.	Description
7	1	Base Plate
8	1	57.5”h Round Vertical Extrusion
9	1	57.5”h Round Vertical Extrusion
10	1	104”h Vertical Extrusion
11	1	Curved Piece
12	1	61.4663”w Horizontal Piece
13	1	104”h Vertical Extrusion
14	1	61.4663”w Horizontal Piece
5	1	Curved Piece
16	1	48.803”h Vertical Extrusion
17	1	48.803”h Vertical Extrusion
18	1	11.989”w Horizontal Extrusion
19	1	55.56”w Curved Horizontal Extrusion
20	1	59.173”w Horizontal Extrusion
21	1	48.803”h Vertical Extrusion
22	1	48.803”h Vertical Extrusion

☆ = Indicates nutsert for header frame attachment



Steps:

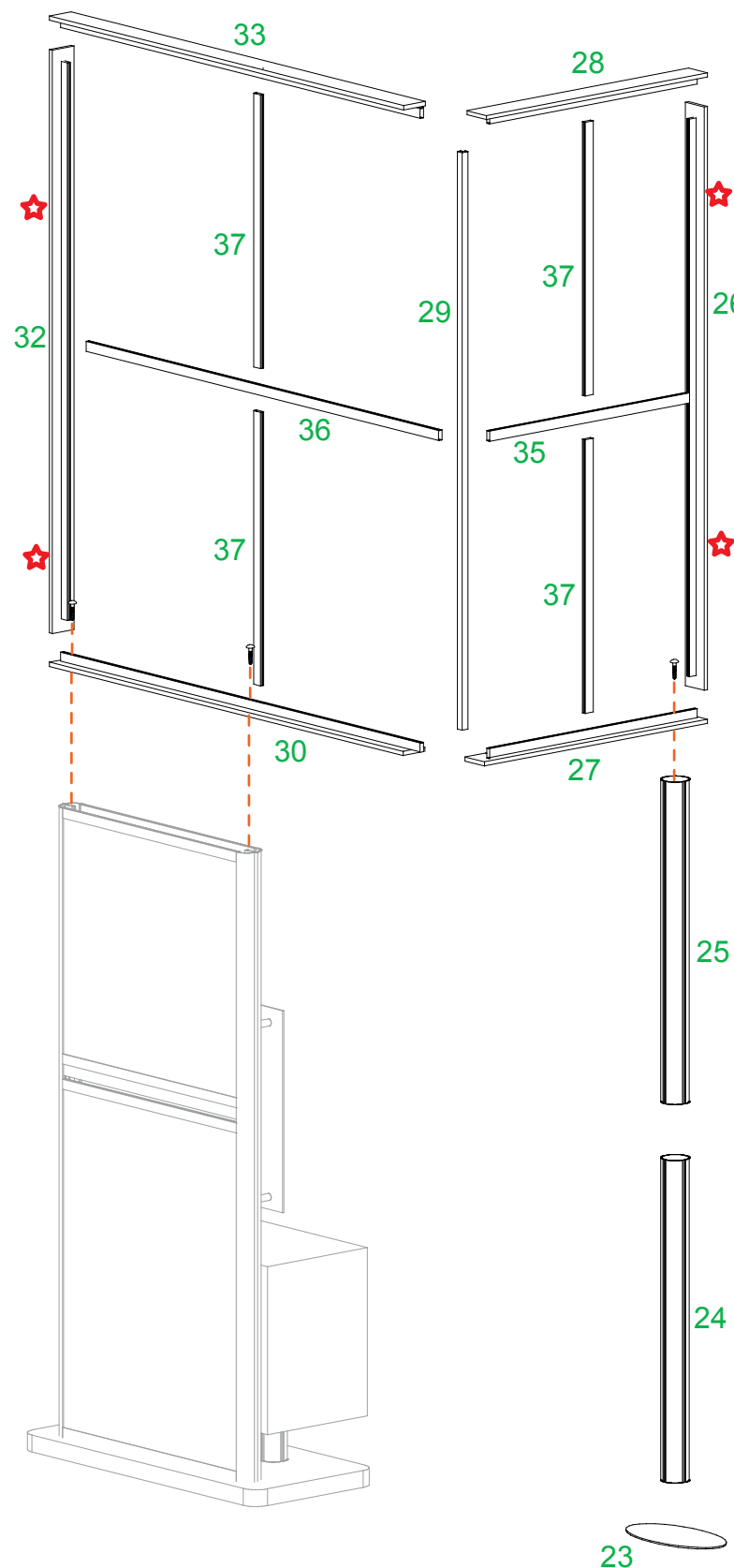
- 1) Attach vertical extrusion [8] to base plate [7].
- 2) Connect horizontal pieces together [11 to 12, 14 to 15 and 19 to 20].
- 3) Lock horizontal assemblies [11/12 and 14/15] between verticals [10 and 13].
- 4) Connect verticals [16 and 17] to one end of horizontal [18].
- 5) Attach extrusion assembly from previous step to extrusions [10, 11 and 15].
- 6) Attach horizontal assembly [19/20] between verticals [17 and 13], attaching verticals [21 and 22] where indicated.
- 7) Apply SEG graphics on both sides of frame.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Item	Qty.	Description
23	1	Base Plate
24	1	57.5"h Round Vertical Extrusion
25	1	57.5"h Round Vertical Extrusion
26	1	104"h Vertical Piece
27	1	46.7393"w Horizontal Piece
28	1	46.7393"w Horizontal Piece
28	1	103"h Corner Extrusion
30	1	90"w Horizontal Piece
32	1	104"h Vertical Piece
33	1	90"w Horizontal Piece
35	1	46.049"w Horizontal Extrusion
36	1	93.324"w Horizontal Extrusion
37	4	48.803"h Vertical Extrusion
38	1	103"h Vertical Extrusion

☆ = Indicates nutsert for header frame attachment



Connect corner extrusion [38] between Sintra panels using bolts.

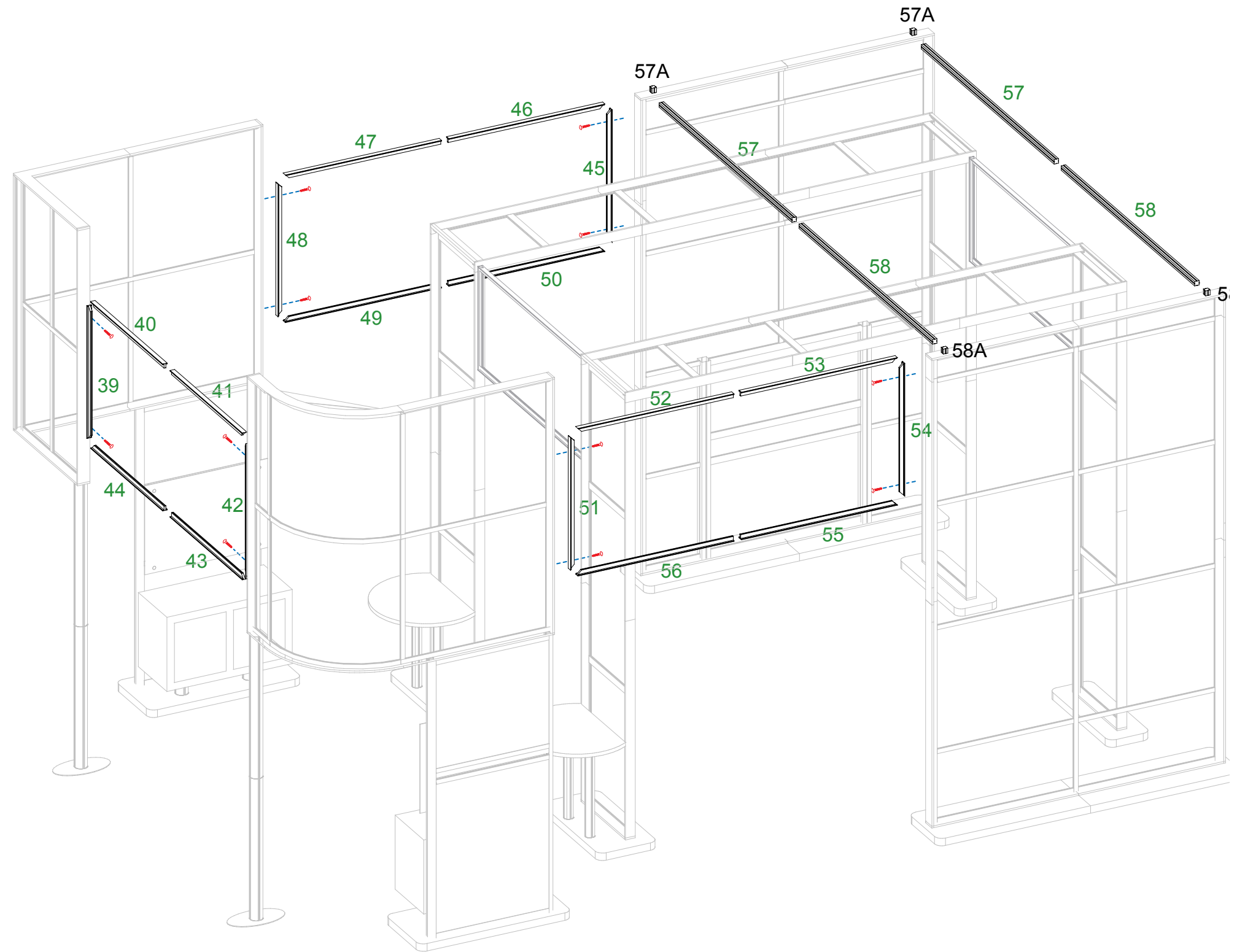
Steps:

- 1) Attach vertical extrusion [24] to base plate [23], then attach vertical [25] atop [24].
- 2) Lock vertical [26] between horizontals [27 and 28].
- 3) Connect horizontal [35] to vertical [26], attaching verticals [37] where indicated.
- 4) Connect corner extrusion [29] to end of extrusions [27 and 28].
- 5) Lock vertical [32] between horizontals [30 and 33].
- 6) Connect horizontal [36] to vertical [32], attaching verticals [37] where indicated.
- 7) Lock assembled structure from previous step to corner extrusion [29].
- 8) Attach corner extrusion [38] between Sintra panels using bolts as shown.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

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Item	Qty.	Description
39	1	53.75" h TSP Extrusion
40	1	58" w TSP Extrusion
41	1	58" w TSP Extrusion
42	1	53.75" h TSP Extrusion
43	1	58" w TSP Extrusion
44	1	58" w TSP Extrusion
45	1	53.75" h TSP Extrusion
46	1	63.5" w TSP Extrusion
47	1	63.5" w TSP Extrusion
48	1	53.75" h TSP Extrusion
49	1	63.5" w TSP Extrusion
50	1	63.5" w TSP Extrusion
51	1	53.75" h TSP Extrusion
52	1	63.5" w TSP Extrusion
53	1	63.5" w TSP Extrusion
54	1	53.75" h TSP Extrusion
55	1	63.5" w TSP Extrusion
56	1	63.5" w TSP Extrusion
57	2	91.699" w Round Extrusion
58	2	106.375" w Square Horizontal Extrusion



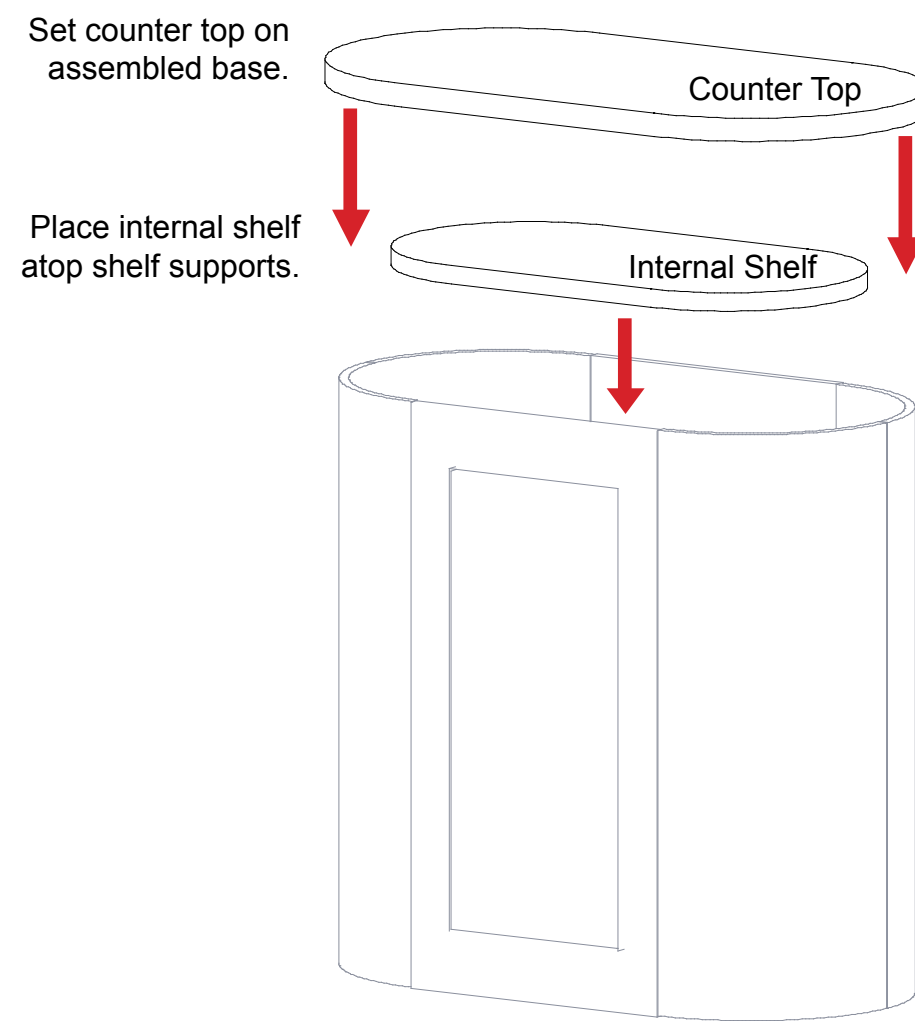
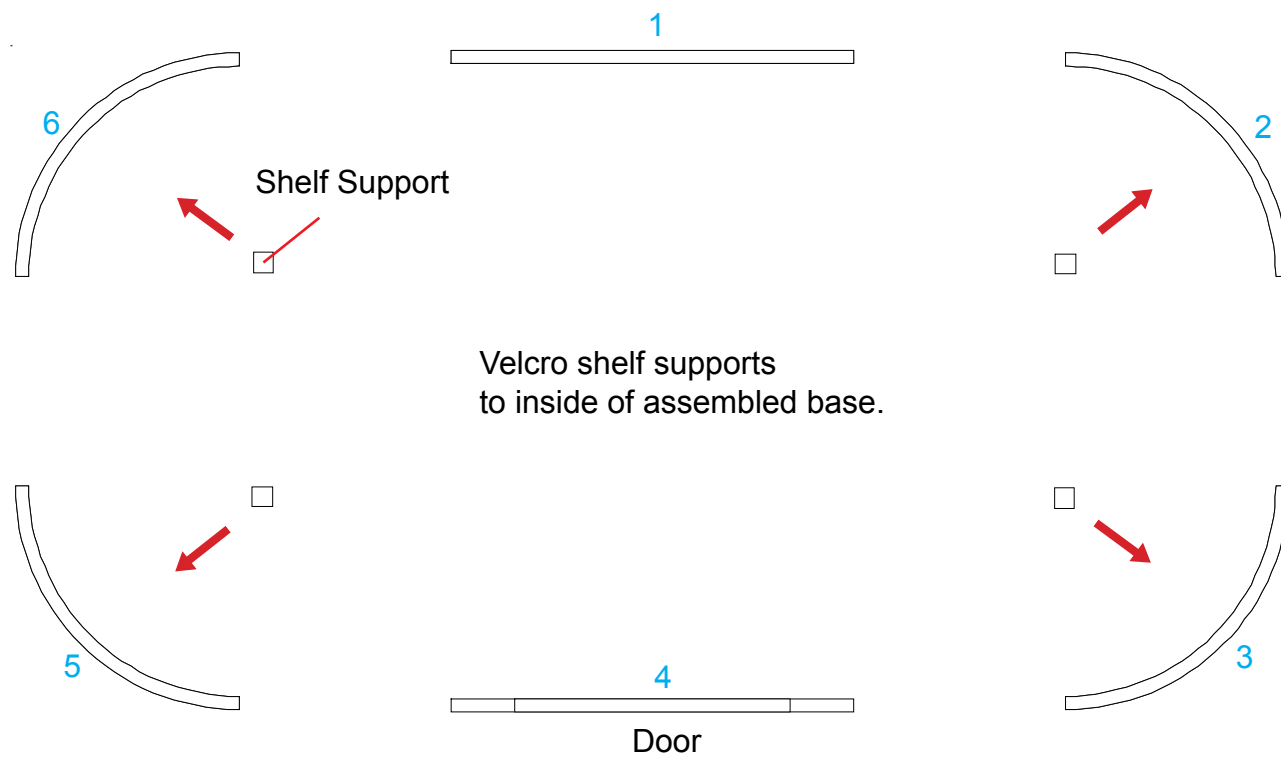
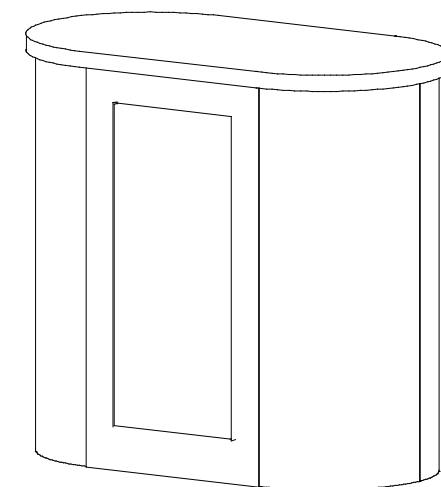
Steps:

- 1) Assemble header frame pieces together.
- 2) Attach assembled frames between assembled towers where indicated using bolts.
- 3) Apply SEG graphics to both sides of assembled header frames as shown.
- 4) Connect horizontal extrusions [57 and 58] together.
- 5) Connect back tower together at top by connecting horizontal assemblies [57/58] between connectors [57A and 58A].

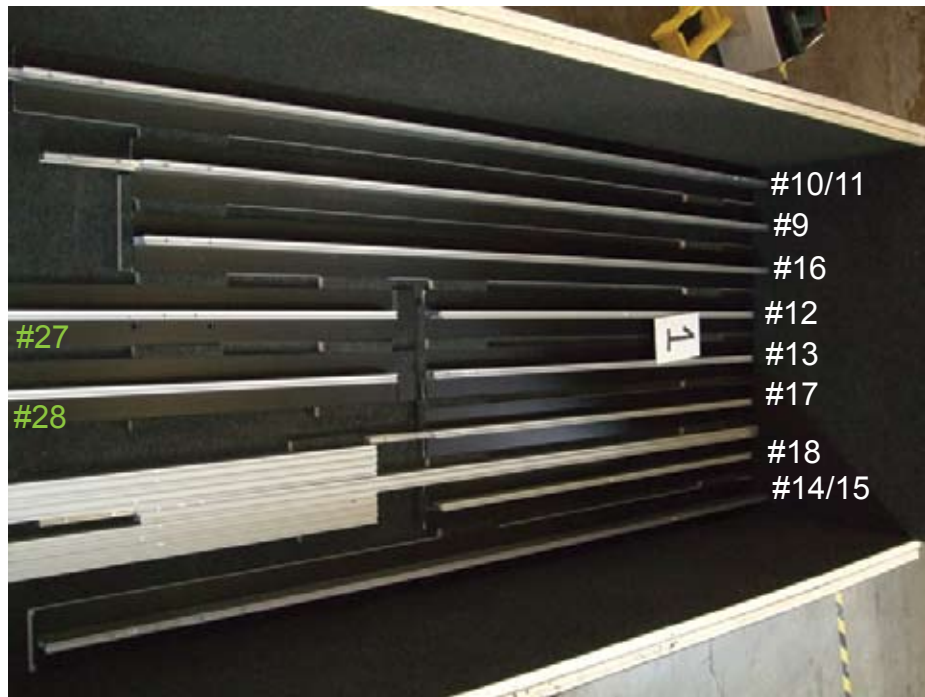
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

866.652.2100

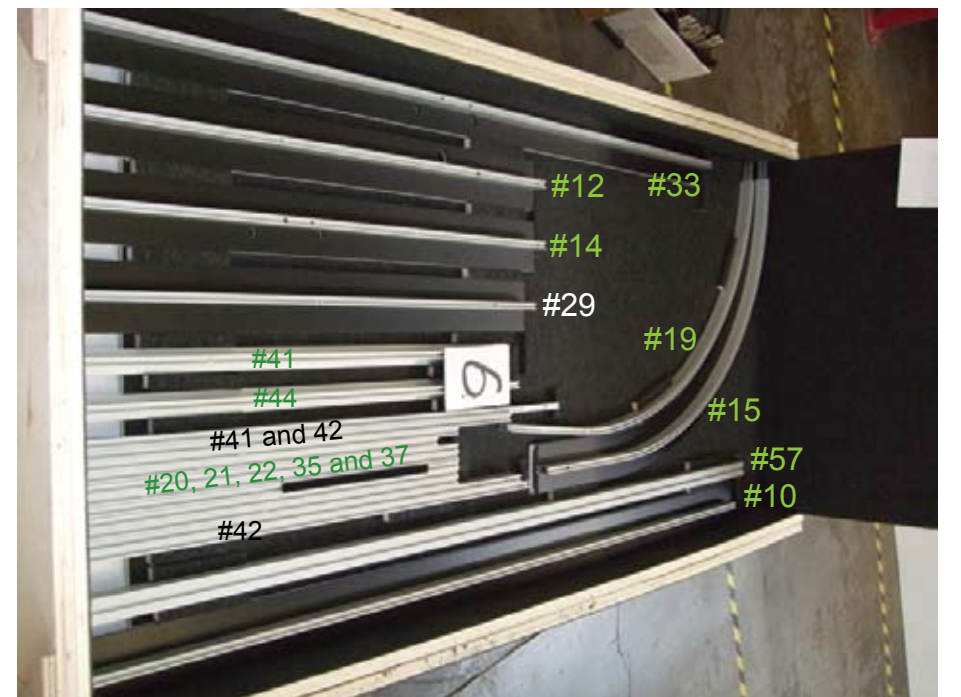
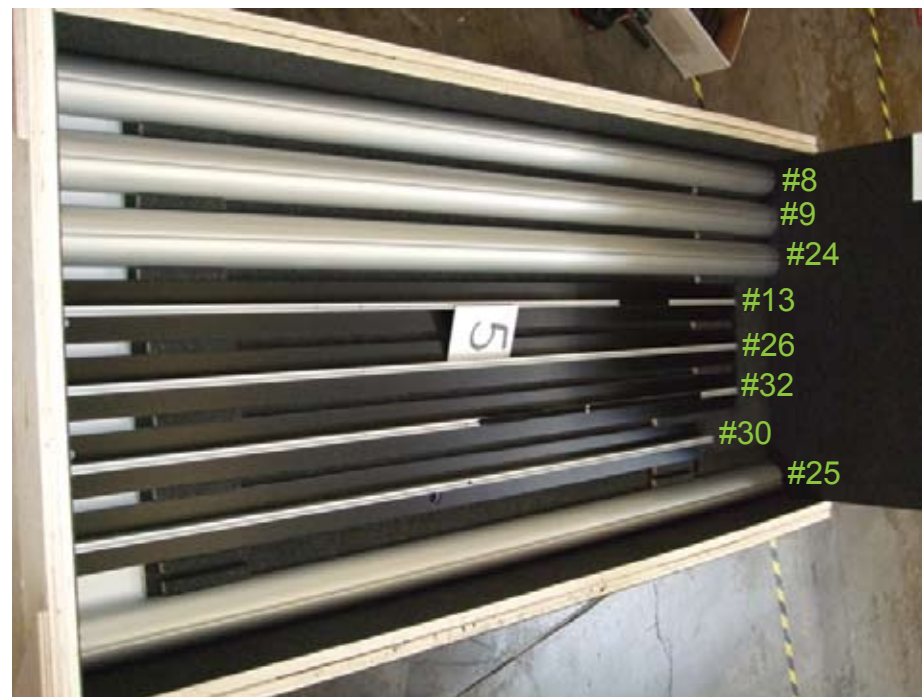
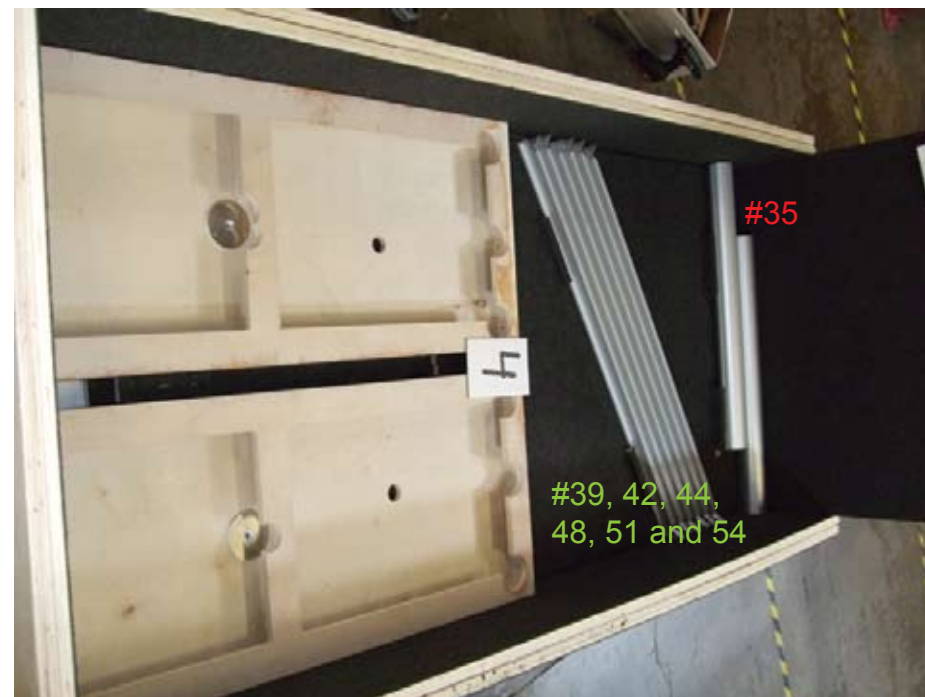
Item Number	Description
1	19" w x 38" h Flat Panel
2	38" h Curved Panel
3	38" h Curved Panel
4	19" w x 38" h Flat Panel w/Door
5	38" h Curved Panel
6	38" h Curved Panel



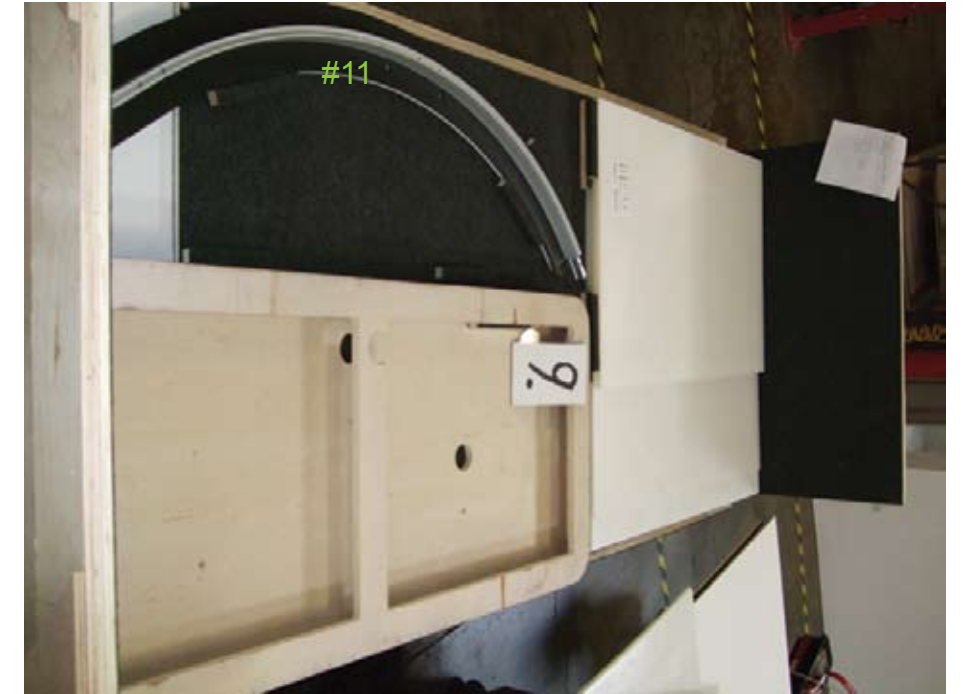
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**



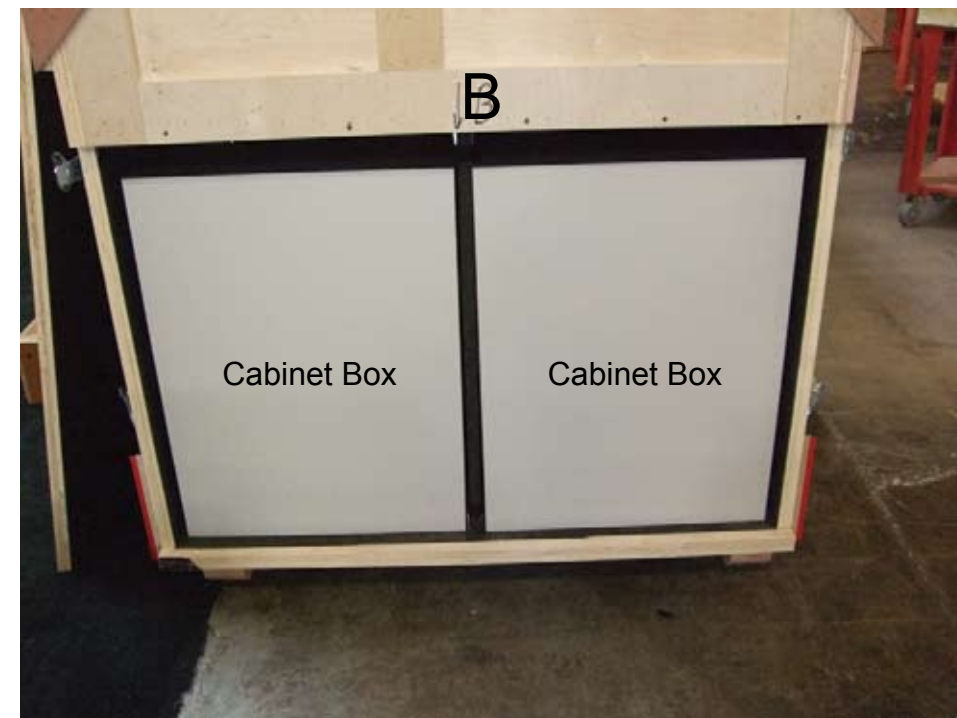
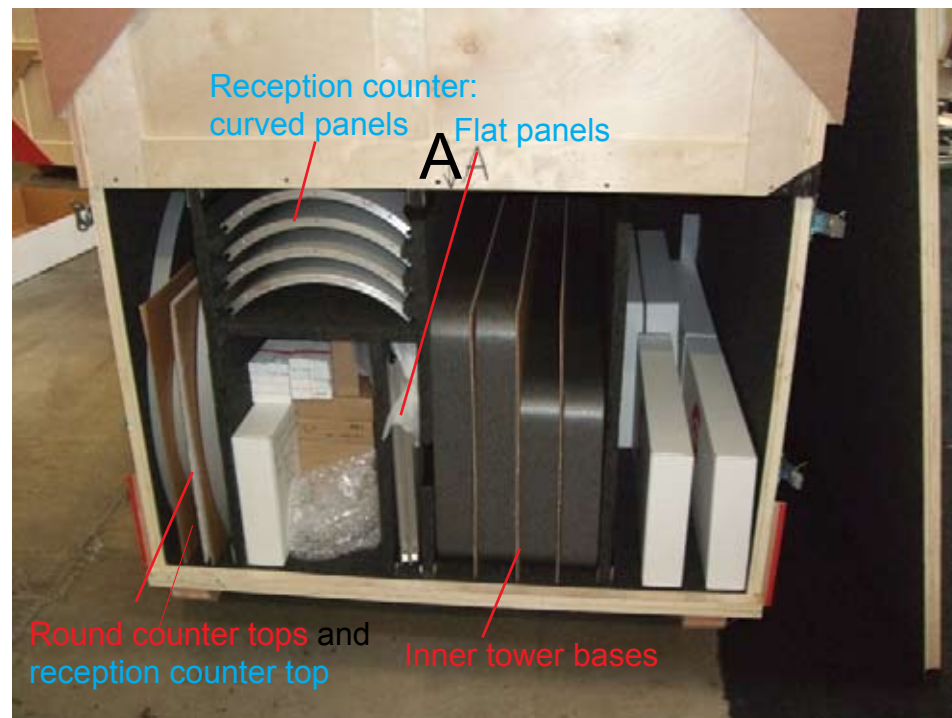
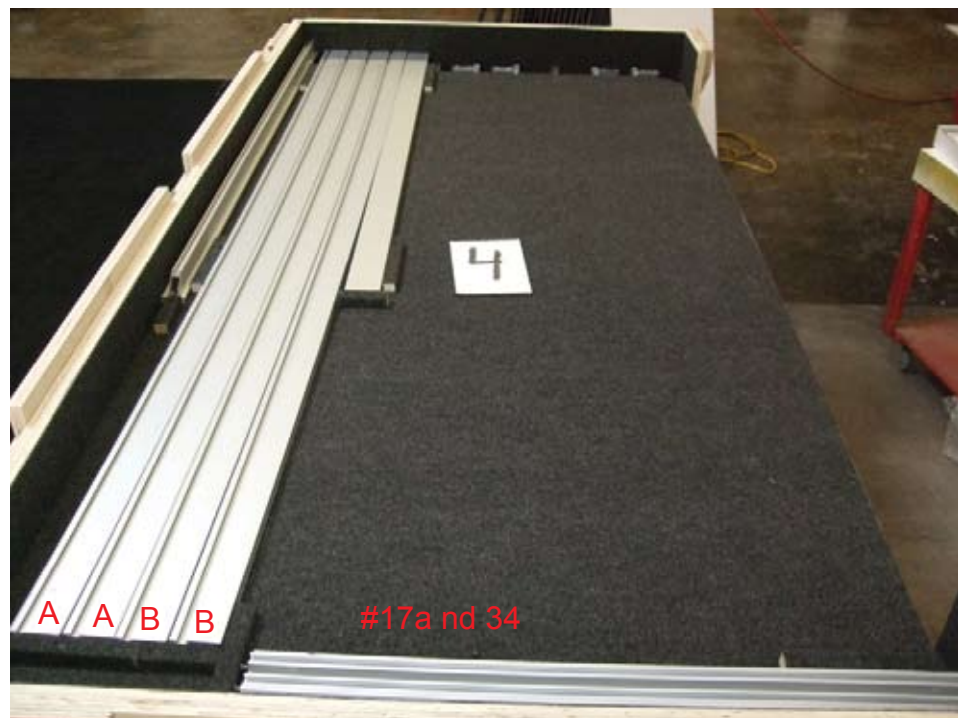
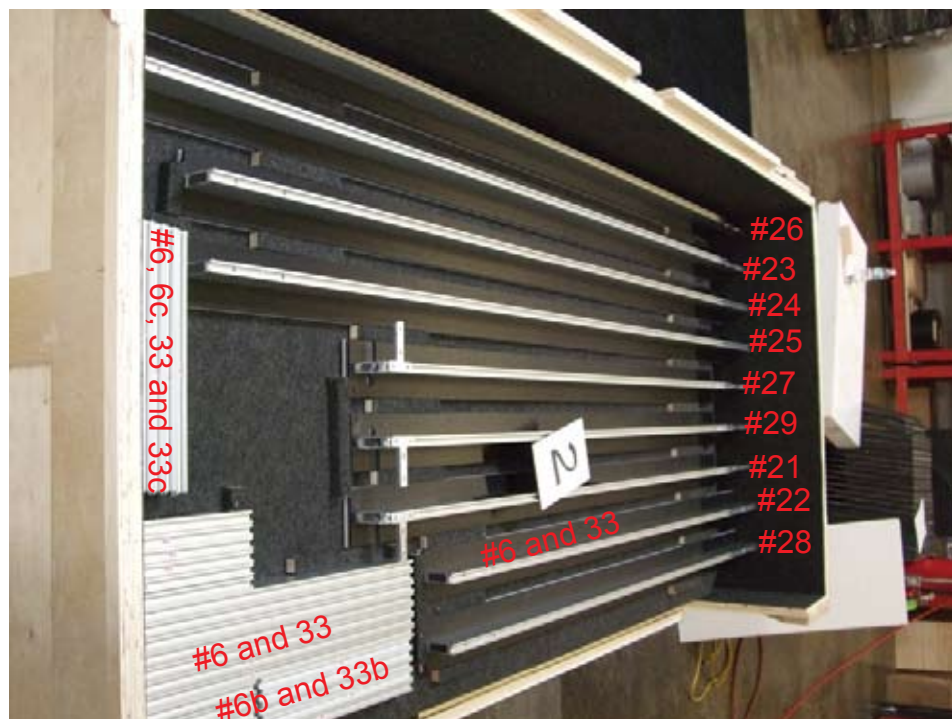
Bottom



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



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